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Report of the classification of the reaction to fire performance

No. 230007442-13

issued 20 July 2010

English version

Sponsor

Düker GmbH & Co. KGaA Hauptstraße 39 – 41

63846 Laufach

Order

Classification of the reaction to fire behaviour according to DIN EN 13501-1 in consideration of DIN EN 877

Date of order:

17 February 2010

Name of the building product which is to be classified:

"SML" cast iron pipes and cast iron fittings according to DIN EN 877

This report is to determine the classification of the above-mentioned building product in accordance with the test method stated in the standard DIN EN 13501-1:2007+A1:2009 and DIN EN 877 (January 2010)

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This classification report consists of 5 pages.



1. Description of the building product

Drain pipes and fittings made of cast iron according to DIN EN 877 with outer coating.

Outer coating of the pipes:

- name of the outer coating: "Silvatherm Walzlack"

- thickness in dry condition: 60 μm

- applied quantity in dry condition: 113 g/m²

- colour: red

Outer coating of the fittings:

name of the outer coating: "Senotherm Tauchlack"

- thickness in dry condition: 55 μm

- applied quantity in dry condition: 82,5 g/m²

- colour: red

As pipe joints can be used:

- "Rapid W2"

The pipe joints consist of steel with rubber inlays.

2. Test reports and test results which form the basis of the classification

2.1 Test reports

Name of the laboratory	Sponsor	Number of the test report	Test procedure
MPA NRW	Düker GmbH & Co. KGaA Hauptstraße 39 – 41 63846 Laufach	230007442-1	DIN EN 13823
MPA NRW	Düker GmbH & Co. KGaA Hauptstraße 39 – 41 63846 Laufach	230007442-5 230007442-6	DIN EN ISO 1716



2.2 Test results

l lest procedure l	Number of	Number of tests Parameter	Test results	
	tests		Average values	Fulfilled
DIN EN 13823	3	FIGRA _{0,2} (W/s) THR _{600s} (MJ) LFS < outer edge SMOGRA (m²/s) TSP _{600s} (m²) Burning droplets / particles (s)	6.3 1.1 0.7 31.0 0	 yes

For "Senotherm Tauchlack", outer coating of the fittings:

Test procedure	Number of tests	Parameter	Test results
EN ISO 1716	3	PCS[MJ/kg]	19.997
		PCS [MJ/m²]	1.650

For "Silvatherm Walzlack", outer coating of the pipes:

Test procedure	Number of tests	Parameter	Test results
EN 190 4746	2	PCS[MJ/kg]	11.949
EN ISO 1716	3	PCS [MJ/m²]	1.350

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2.3

Calculation of the gross combustion heat PCS_{outer coating of the system} according to the requirements given in DIN EN 877 (January 2010), clause 4.6.3 and annex G.

The outer coating of the pipes and fittings is not regarded as an essential component as the applied thickness (dry condition) is below 1 mm and the applied quantity (dry condition) is below 1 kg/m².

PCS_{outer coating of the system} = (0.8 x PCS_{outer coating of the pipes}) + (0.2 x PCS_{outer coating of the fittings})

 $PCS_{outer coating of the system} = 0.8 \times 1.350 \text{ MJ/m}^2 + 0.2 \times 1.650 \text{ MJ/m}^2$

PCS_{outer coating of the system} = 1.410 MJ/m²



3. Classification and direct field of application

3.1 Reference

The classification was carried out in accordance to the clauses 11 and 14.1 of the standard DIN EN 13501-1:2007 and DIN EN 877 (January 2010).

3.2 Classification

The tested material with regard to its fire behaviour is classified as:

A1

The additional classification regarding the smoke production is:

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The additional classification regarding the burning droplets/particles is:

This results in a classification of the fire performance of the tested material:

Fire behaviour	Smoke production	Burning droplets/particles
A1		

i.e. **A1**

Remark: The classification was determined by application of the procedure given in DIN EN 13501-1, clause 8.3.2 and table 1, footnote c (non homogeneous building product with an outer not essential component with a PCS_S \leq 2 MJ/m² as well as results from the test according to DIN EN 13823 with FIGRA_{0,2} \leq 20 W/s, THR_{600s} \leq 4.0 MJ, LFS < outer edge and s1 and d0 are fulfilled in each case).

3.3 Field of application of the product

The classification is valid solely for the product described in clause 1.

4. Restrictions

- 4.1 This classification report does not represent a type approval or a certification of the product.
- 4.2 This classification report is valid until 19 July 2011.

This classification report written in English language is issued additionally to the report written in German language with the same report number. In case of doubt the German version is valid solely. This classification report is only valid in combination with the German version.

Erwitte 20 July 2010

Dipl.-Ing. Rademacher Head of the testing body

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